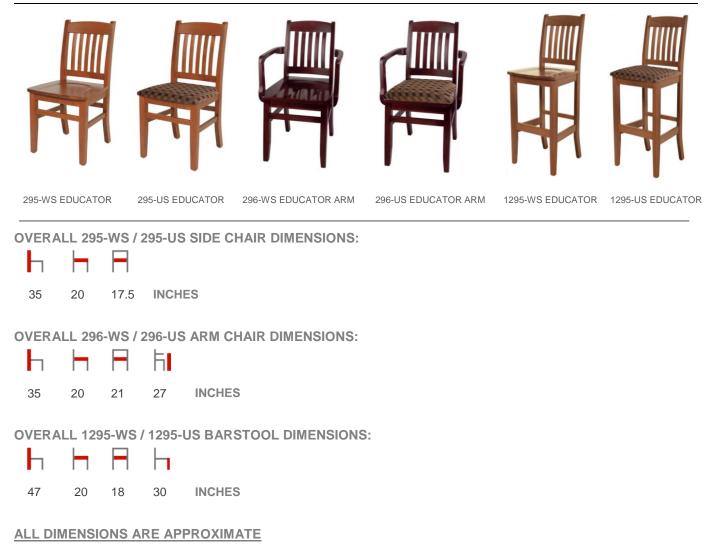


## 295 / 296 /1295 EDUCATOR SERIES



## COM YARDAGE:

295-US (Upholstered Seat): 0.75 yards for every 2 chairs (based on no repeat, non-directional material) 296-US (Upholstered Seat): 0.75 yards for every 2 chairs (based on no repeat, non-directional material) 1295-US (Upholstered Seat): 0.75 yards for every 2 chairs (based on no repeat, non-directional material)

## **SPECIFICATION:**

• Chair frame and all exposed wood shall be constructed from solid kiln dried beech wood. Lumber to be dried to a final moisture content level between 6% - 8%.

46 Dufflaw Road Toronto ON M6A 2W1 | 416-782-9100 | 1-800-881-3928 | www.havaseat.com | isa@havaseat.com



- Front Legs to be constructed from single stock lumber. Finished dimension at the top of leg to be 1 5/8" x 1 5/8" tapering to 1 1/4" x 1 1/4" at bottom.
- Rear legs to be constructed from single stock lumber cut to shape. Finished dimensions are 1 <sup>1</sup>/<sub>4</sub>" x 1 3/4" and tapers top and bottom. The top of the chair back is integrally joined to the back legs.
- The seat shall be ½" thick solid core beech wood ply and applied to the solid beech wood frame. The seat is attached to the beech wood frame and screwed to the frame.
- Back slats are curved by way of radio frequency constructed from solid beech wood 7/8" x 1/4" glued by way of mortise and tenon into the solid beech wood back frame and rail top and bottom. Bottom back rail is shaped from solid beech wood that is mortise and tenon glued into on the back legs.
- A "Front to back" and "Side to side" type stretchers 1 1/4" x <sup>3</sup>/<sub>4</sub>" is mortised and tenoned into the front legs and screwed into the back legs for added strength.
- The chair frame and seat frame are connected together by dowels, corner blocks, bolts and glue.
- Foam is 1" high density on the seat for the upholstered seat version.