

## 163 / 1163 COPA SERIES

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163 Copa Stack



1163 Copa Stool

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### OVERALL 163 CHAIR DIMENSIONS:



31      20      17.5      n/a      INCHES

### OVERALL 1163 STOOL DIMENSIONS:



42      19.5      17.5      n/a      30      INCHES

### ALL DIMENSIONS ARE APPROXIMATE

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### COM YARDAGE:

163 Side Chair (Upholstered Seat): 1.5 yards per chair (based on no repeat, non-directional material)

1163 Stool (Upholstered Seat) 1.25 yards per stool (based on no repeat, non-directional material)

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### SPECIFICATION:

- Frame to be constructed from solid kiln dried beech wood. Lumber to be dried to a final moisture content between 6% -8%.
- Front Legs to be constructed from single stock lumber. Finished dimension at the top of leg to be 1 5/8" x 1 5/8" tapering to 1" x 1" at bottom.



- Rear legs to be constructed from single stock lumber cut to shape. Finished dimensions are 1 1/4" x 1 1/8" tapering at the top and bottom. The top of the chair back is integrally joined to the back legs.
- The seat shall be 1/2" thick solid core beech wood ply and applied to the solid beech wood frame. The seat is attached to the beech wood frame and screwed to the frame.
- Back is curved by way of radio frequency constructed from solid beech plywood 7/8" x 1/4" glued by way of mortise and tenon into the solid beech wood back frame and rail top and bottom. Bottom back rail is shaped from solid beech wood that is mortise and tenon glued into on the back legs.
- U-bracing on legs is built in 1" x 3/4" solid beech wood that is mortise and tenon glued and screwed onto the back legs.
- Stools feature two front stretchers for added support. The lower stretcher has a metal footrest that can be finished in black, brass or brushed aluminum.
- The leg frame and seat frame are connected together by dowels, corner blocks, bolts and glue. All exposed wood is finished in any standard ISA wood finish and receives a urethane clear coat, in low gloss, for added protection.
- High-density foam on seat is 2" thick. Foam meets CAL 117 FR. Upholstery is applied after assembly.
- Stools are available in bar height (30" seat height) and counter height (24" seat height).