

416 FRESNO SIDE CHAIR SERIES



COM YARDAGE:

416-UPOS (PULLOVER): 0.75 yards for every chair (based on no repeat, non-directional material) 416-UWRS (WRAPPED): 2.75 yards for every 02 chairs (based on no repeat, non-directional material) 416-USP (SEAT PAD): 0.75 yards for every chair (based on no repeat, non-directional material)

*All upholstered chairs above are also available in WB (Wood Back) versions. Yardages vary.

SPECIFICATIONS:

- Chair frame and all exposed wood to be constructed from solid kiln dried beech wood. Lumber to be dried to a final moisture content level between 6% 8%.
- Front legs to be constructed from single stock lumber. Finished dimension at the top of leg to be 1 1/2" x 1 3/4" tapering to 3/4" x 3/4" at bottom.
- Rear legs to be constructed from single stock lumber cut to shape. Finished dimensions are 1" x 1 ½" tapering to ¾" x 1" at bottom. The top of the chair back is integrally joined to the back legs.
- The seat shall be ½" thick solid core beech wood ply and applied to the solid beech wood frame. The seat is attached and screwed to the beech wood frame.
- Back is curved by way of radio frequency constructed from solid beech wood ½" x 1" glued by way of mortise and tenon into the solid beech wood frame.

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- A "U" type stretcher 3/4" x 3/4" is attached by way of mortise and tenon into the front legs and screwed into the back legs for added strength.
- The chair frame and seat frame are connected together by dowels, corner blocks, bolts and glue. The frame is finished in any standard ISA wood finish, and a clear lacquer coat for added durability.
- Seat foam is 2" thick, high-density meeting CAL-117 FR on UPOS and UWRS models. Seat pad (USP) foam is 1" thick.
- Includes nail-in nylon glides suitable for most flooring types.

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