

415-UPOS / 415-USP / 415-WS – BUFFALO CHAIR SERIES



415-UPOS PULLOVER



415-USP UPH. SEAT PAD



415-WS WOOD SEAT

OVERALL DIMENSIONS:



30.5 19.5 24.5 18 INCHES

DIMENSIONS ARE APPROXIMATE

YARDAGE:

415-UPOS (PULL OVER SEAT): 0.75 yards per 02 chairs (based on based on non-directional, no repeat textile)

415-USP (SEAT PAD): 0.75 yards per 02 chair (based on based on non-directional, no repeat textile)

SPECIFICATIONS:

- Chair frame shall be constructed from solid kiln dried beech. Lumber to be dried to a final moisture content between 6% - 8%.
- Front legs to be constructed from single stock lumber. Finished dimension at the top of leg to be approximately 1 1/2" x 1 1/2", tapering to 3/4" x 3/4" at bottom.
- Rear legs to be constructed from single stock lumber cut to shape. Finished dimensions are 1 1/4" x 1 1/4" at the middle, 3/4" x 1 1/2" at the top and tapering to 3/4" x 1" at bottom.
- Front and rear legs and attached by a solid beech frame that is 1 7/8".
- The U-brace stretcher runs front to back leg and is dowelled and glued together.



- The chair frame and seat frame are connected together by dowels, corner blocks, bolts and glue.
- The seat shall be ½” thick solid core ply applied to the solid beech frame. The seat is attached to the beech frame via screws. High density CAL 117 FR foam and upholstery are applied after assembly.
- Back is 1” thick beech wood steam bent that is glued & doweled to the back upright.