

407 / 408 GALA SERIES



YARDAGE:

Both styles: 1.75 yards per chair (based on based on plain, non-directional, no repeat textile).

SPECIFICATION:

- Chair frame shall be constructed from (European select) solid kiln dried beech. Lumber to be dried to a final moisture content between 6% 8%.
- Front legs to be constructed from single stock lumber. Finished dimension at the top of leg to be 1 ³/₄" x 1 ¹/₄" tapering to 1 ¹/₄" x 1 ¹/₄" at bottom.
- Rear legs to be constructed from compounded curved single stock lumber. Finished dimensions are 1/2" x 2" at the top of the leg, diminishing to 1 1/4" x 1" at bottom.
- Back to be constructed from a single curved piece of wood. Back to have a 26" radius curved by use of radio frequency. The back shall be made of beech veneer ply and have a 3/8" compounded curve. The back shall be covered in high density CAL 117 foam and upholstery.
- Front and side seat rails are to be not less than 2 ¹/₄" x 1 ³/₄" finished dimension. Both side and front rails attach to the front legs by mortise and tenon. Side and front/rear stretchers ³/₄" x ³/₄" connect all four legs.
- The seat panel is to be produced from 3/8" plywood. The panel is to be covered in high density CAL 117 foam and specified upholstery.
- For arm chairs, the arm is to be produced from two single stock pieces of lumber cut to shape. The arm is attached by way of combination lag bolts, dowels and high grade wood working glue.

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