

685 OPUS STACK/NON-STACK



685-WS/WB



685-US/WB



685-US/UB

OVERALL DIMENSIONS:



YARDAGE:

US/WB COM: 1 yards per every 2 chairs
 US/UB COM: 1 yard per chair
 (based on based on plain, non-directional, no repeat textile)

DIMENSIONS ARE APPROXIMATE

686 OPUS ARM STACK/NON-STACK



686-WS/WB



686-US/WB



686-US/UB

OVERALL DIMENSIONS:



YARDAGE:

US/WB COM: 1 yards per every 2 chairs
 US/UB COM: 1 yard per chair
 (based on based on plain, non-directional, no repeat textile)

DIMENSIONS ARE APPROXIMATE

1685 OPUS STOOL



1685-WS/WB

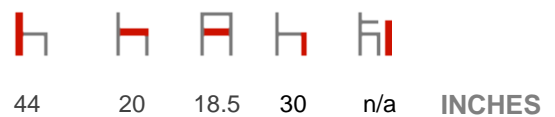


1685-US/WB



1685-US/UB

OVERALL DIMENSIONS:



YARDAGE:

US/WB COM: 1 yards per every 2 chairs
 US/UB COM: 1 yard per chair
 (based on based on plain, non-directional, no repeat textile)

DIMENSIONS ARE APPROXIMATE

1686 OPUS ARM STOOL



1686-WS/WB

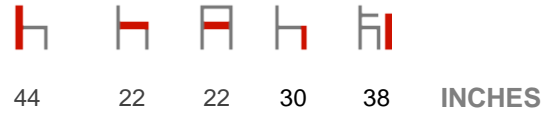


1686-US/WB



1686-US/UB

OVERALL DIMENSIONS:



YARDAGE:

US/WB COM: 1 yards per every 2 chairs

US/UB COM: 1 yard per chair

(based on based on plain, non-directional, no repeat textile)

DIMENSIONS ARE APPROXIMATE

SPECIFICATION:

- Frame to be constructed from 16 gauge square metal tubing $\frac{7}{8}$ " x $\frac{7}{8}$ ".
- Bottoms of legs are capped with heavy duty metal, shock absorbing swivel chair glides. Alternate glides may be used depending on the type of flooring at the project site.
- Frame components are bent and welded together with 4 seat mounting tabs. The barstool frame is then strengthened with 1 front, 1 back and 2 side stretchers.
- Upholstered seat version to be $1\frac{1}{2}$ " thick box style. There is an optional show wood seat that can be specified. The seat is attached to the metal frame with screws. The foam is an extra firm 2 pound density.
- Back to be $\frac{3}{4}$ " thick 13 ply, pressure/heat molded plywood. The chair back is then glued onto pronged uprights with heat frequency glue that is suitable for both wood and metal to form a strong non removable bond.
- Seat and back plywood components are prefinished in any of ISA's standard finishes and sealed with a catalyzed lacquer.
- Metal frame finishes available in the following:
 - P40 satin nickel metal finish
 - P60 satin chrome metal finish
 - P77 polished chrome metal finish
 - Epoxy powder coated finishes