ISA ⌐ INTERNATIONAL

578 TIMBERLY STACK

| 578-WS/WB | 578-US/WB | 578-US/UBP | 578-US/UB |

579 TIMBERLY ARM STACK

| 579-WS/WB | 579-US/WB | 579-US/UBP | 579-US/UB |

OVERALL DIMENSIONS:

SIDE CHAIR	34.5	22	18	18	n/a	INCHES
ARM CHAIR	34.5	22	23	18	26.5	INCHES

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YARDAGE: COM

US/WB: 1.75 yards per every 3 chairs (based on based on plain, non-directional, no repeat textile)

US/UBP: 1.25 yards per chair (based on based on plain, non-directional, no repeat textile)

US/UB: 1.75 yards per chair (based on based on plain, non-directional, no repeat textile)

SPECIFICATION:

- Chair frame shall be constructed from solid kiln dried beech-wood. Lumber to be dried to a final moisture content level between 6% - 8%.
- Front Legs to be constructed from single stock lumber. Finished dimension at the top of leg to be 1½" x 1½" tapering to 1" x 1" at bottom.
- Rear legs to be constructed from single stock lumber cut to shape. Finished dimensions are 1" x 2" (tapering at top and bottom).
- The seat shall be ½" thick solid core beech-wood ply and applied to the solid beech-wood frame with a center cut out for webbing with 1" foam over top. The seat is attached to the beech-wood frame and laminated with glue via cold press with no less than 200 lbs. of even pressure for application.
- Back to be constructed from a flat beech-wood ply, front and back, applied to the solid beech-wood frame and filled with sound deadening foam. The back is attached to the beech-wood frame and laminated with glue via cold press at no less than 200 lbs. of even pressure for application.
- Front & side seat rails are to be 3" x 1¼" finished dimension. Side and front rails attach to the front legs by a unique dowel and metal bracket connection. Side and back rails connect to the back legs by mortise and tenon. Side stretchers are 1" x 7/8" and fit into the front and back legs via mortise and tenon.
- The entire frame is tied together with a unique corner block with finger grooves that fit into finger grooves on the front and side rails and are glued and bolted together.